: CO-PILOT EMERGENCY CARGO RELEASE KIT

Date:

Wednesday, 3/26/2008 9:33:53 AM

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Drawing Number

Project Number

Drawing Revision

Customer Job Number : CU-DAR001 Dart Helicopters Services

S.O. No. :

: 38148 : 10992

Estimate Number

P.O. Number

: 3/26/2008 This Issue

: NC

Prsht Rev. : // First Issue

: 37455 Previous Run

Written By

Checked & Approved By

Comment

: Est Rev:B 05.01.28

Type

Hardware added to Step 3 KJ/RF Est Rev:C 05.12.21

Hardware removed on Step 3

: SMALL /MED FAB

Due Date

: 4/4/2008

: D412704011

N/A

: N/A

: N/A

Qty:

2 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

DOCUMENT CONTROL

Description:

1.0

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

2.0

D412704041

Pedal Assembly

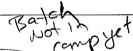


Comment: Qty.:

1.0000 Each(s)/Unit

Total:

2.0000 Each(s)



Pick: Packing Kit

Qty Part Number

Description

1 D412-704-041 Pedal Assembly

Batch

4.0

D412704045



Comment: Qty.:

1,0000 Each(s)/Unit

Total:

2.0000 Each(s)

Pick: Packing Kit

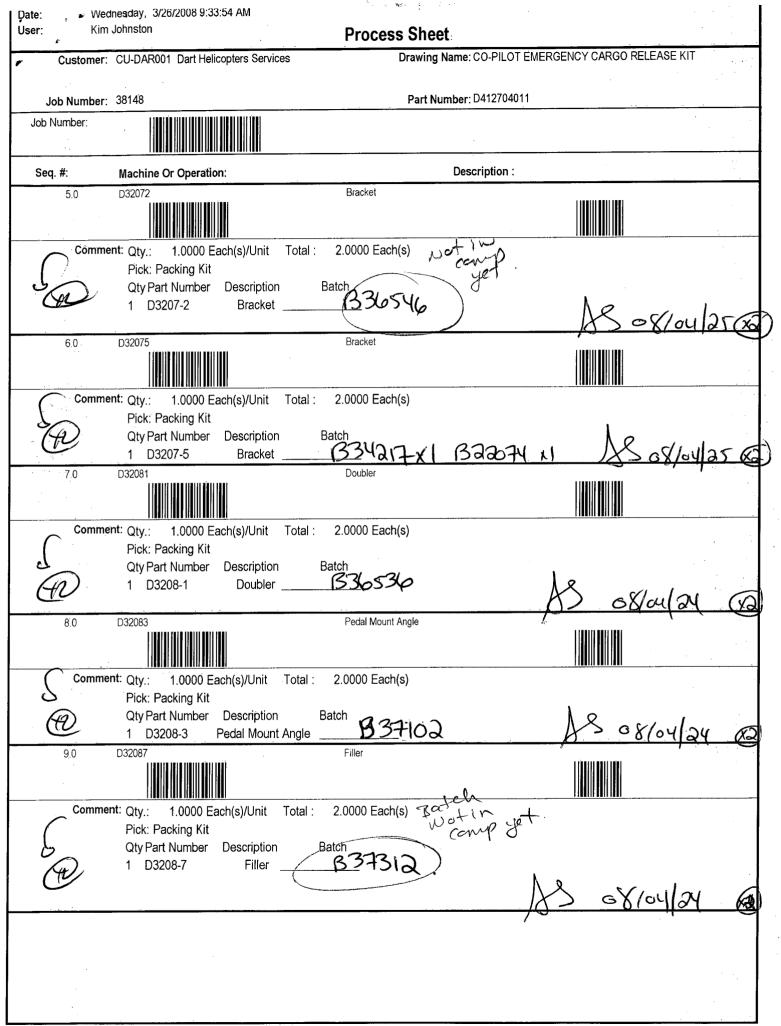
Qty Part Number

Description

1 D412-704-045 Cable Assembly

W/O:		WORK ORDER CHA	NGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No):	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA:	N/C Close	ed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval QC Inspector			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C					
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Dart Aerospace I	Ltd
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W/O:			V	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			, , , , , , , , , , , , , , , , , , , ,						
Part No		PAR #:	Fault Cat	tegory:	NCR: Yes N	lo DQA:	Date: _		
					QA: N/C	C Closed:	Date: _		
NCR:		V	WORK ORI	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Description of NC Corrective Action			Verification	Approval	Approval	
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Section C	Chief Eng	QC Inspector

Date: , . Wed	dnesday, 3/26/2	2008 9:33:54 AM		•	
	Johnston	·	Process Sh	eet	
Customer:	CU-DAR001	Dart Helicopters Services	Drawi	ng Name: CO-PILOT EM	ERGENCY CARGO RELEASE KIT
	00440			D440704044	
Job Number:	38148		Par	t Number: D412704011	
Job Number:	: 11				
Seq. #:	Machine Or	Operation:		Description :	<u> </u>
10.0	D32089	oporation.	Doubler		
Comme	•	` '	otal : 2.0000 Each(s)		
	Pick: Pack		Batch_	-	10
4	D3208	•	B33805		\bigwedge
11.0	D320811				4
F1.V				•	
Comme	ent: Qty.: 1. Pick: Pack	.0000 Each(s)/Unit T	otal : 2.0000 Each(s)		
4	Qty Part N	-	Batch		10
	1 D3208	I-11 Filler	<u>Baao76</u>		B) 38/04/25 (
12.0	D32141	1 <u>14 (114 214)</u> 11 25 11 1 14 1	Placard		
_					
Comme	•	· •	otal: 2.0000 Each(s)		
	Pick: Pack Qty Part N	-	Batch		
(1)	1 D3214	·	<u>B37103</u>	1	
•				23	08/04/25
13.0	MS21919DG5		Clamp		- o(+ 1/ac)()
Commo	ent: Qty.: 4.	0000 Fact/c////ait - T	otal : 0.0000 Fach(a)		
Conine	Pick: Pack	• •	otal: 8.0000 Each(s)		
5	Qty Part N	umber Description	Batch		·
(N)	4 MS219	919DG5 Clamp	1, 110 +241	le	241 -
				82	08/04/25
14.0	QC4		INSPECT 100% KITS	S FOR COMPLETENESS	
		100% KITS FOR COM		2 08/04/2	5 (2)
15.0	PACKAGING 1		PACKAGING RESO	JRCE #1	
Comme	nt: PACKAGIN	NG RESOURCE #1			114111111111111111111111111111111111111
	Identify and	d pack for shipping as p	oer PPP D412-704-011		
	Location:_ PPP Rev:	- Ra	u [3		AS Oxford/25
	FFF KeV.	* 4	0 (/		C 0/04/21

Dart Ae	rospace	Ltd								
W/O:			V	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE	В	У	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								·		
Part No	•	PAR #:	Fault Ca	tegory:	_ NCR: `	Yes N	lo DQA :		Chief Eng / Prod Mgr Date: Date:	
					G	A: N/	C Closed:		_ Date:	
NCR:		V	WORK OR	DER NON-CONFORM	ANCE (I	NCR)				
		Description of NC	Corrective Action Section B		ion B	Van	Verifica	tion	Approval	Annuarial
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section			Approval QC Inspector
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NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCK)			
DATE STEP		Description of NC	Corrective Action Section B				Approval	Approval
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector
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			1		1	1	1	

Date: Üser: # Wednesday, 3/26/2008 9:33:54 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 38148

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description:

16.0

FINAL INSPECTION/W/O RELEASE





mf 08-04-30

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Ae	rospace	Ltd						
W/O:			W	ORK ORDER CHANGES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
		-						
Part No		PAR #:	Fault Cat	Fault Category: NCR: Yes No DQA: Date: QC Inspector NCR: Yes No DQA: Date: QA: N/C Closed: Date: RK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B Initial Action Description Sign & Verification Section C Section				
					QA: N/	C Closed:	Date: _	
NCR:			WORK ORE	DER NON-CONFORMANC	E (NCR)		
		Description of NC		Corrective Action Section B		Varification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng		_	F .		

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B			Approval	Anneoval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector
								
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